

### RENEWED Label

FOR PACKAGING PART NUMBER \_\_\_\_\_

#### LABEL

Apply label \_\_\_\_\_ to packaging container for part number. Each label must be imprinted with the following information:

Corporate Identifier	Quantity-16pt, bold Description-9pt Country of Origin-6pt	Age Code-6pt
High Density Bar Code Part Number-16pt, bold (ALL POINT SIZES ARE MINIMUM REQUIREMENTS)		

Regardless of brand identification label requirements, all individual bar code labels must include bar code 39 (with ANSI Fact 1 identifiers) and human readable form for:

1. The complete ordered part number including all prefixes and suffixes assigned.
2. Other human readable copy as described in the example. Since most of our part numbers exceed 10 positions, the stacked bar code version is preferred. For shorter part numbers, the concatenated bar code version may be used as defined in the RP801C standard.
3. Must have wide to narrow ratio between 2.8 – 3.2 (See AIAG B-4 Standard)



Other branded labels may be specified for a product line. These labels may be obtained from our source of supply as currently defined.

All individual parts are to be unitized in shipping cartons or stretch wrapped and marked per the AIAG-B-10 Shipping Carton Standards or superseding standard.

CAUTION: When AIAG-B-10 shipping parts labels and/or destination labels are used, the labels must not be applied to the retail unit part.

**COUNTRY OF ORIGIN:** Products manufactured outside of the USA are required to include "Made in (country)". Products manufactured within the USA should state "Assembled in USA".

**LABEL MATERIAL:** White pressure sensitive label stock with high tenacity permanent adhesive and backing sheet. Labels must equal or exceed the following physical and performance requirements:

	General Applications	Thermal Transfer Applications	Reference
Caliper:	.0045 inches ± 10%	.0030 ± 10%	Based on 500 Sheets (15" x 38")
Basis Wt.:	60# per ream ± 10%	45# per ream ± 10%	
Tensile:	MD 32# per inch width	MD 20# per inch width	
Adhesive:	General purpose permanent pressure sensitive adhesive	General purpose permanent pressure sensitive adhesive	
Caliper:	.00077" ± 10%	.00070" ± 10%	
Service Temperature Range:	-50° to +200° F	-50° to 700° F	
Minimum Application Temperature:	+40° F	+40° F	
Shelf Life:	1 year @ 72° F/50% R.H.	1 year @ 72° F/50% R.H.	

Minimum Peel Strength Per ASTM-D903, Minimum lb./in.

	10 Minutes	1 Hour	24 Hours	Tamper Feature	
Treated Poly Bag	1.4	*	*	*	* Label Tears
Untreated Poly Bag	0.5	0.8	1.4	1.4	** Label removes with approximately 75-90% corrugated fiber coverage on adhesive side of label. Label cannot be transferred to new substrate.
Corrugated 275# Box	2.1	2.4	2.3**	**	
Painted Metal	*	*	*	*	
Stainless Steel	*	*	*	*	

(1) Tamper Feature -  
Allow 24 hour setup. Label size approximately 5" x 3". Slow peel off must cause label to destruct or carry enough substrate fibers to render non-transferable.

**R1009C 4" x 2"**  
**R1010C 5" x 3"**  
**R1011C 6" x 5"**