

San Antonio

Plant Information for Suppliers



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Plant Overview



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San Antonio Manufacturing Facility

What

- A Navistar manufacturing facility opening in San Antonio, TX starting early 2022

Capabilities

- Capacity to produce 104 units/day across 2 shifts
- Production of class 6-8 commercial and electric vehicles

Location

- Address: 14607 South U.S. Hwy 281 San Antonio, TX 78221
- Close proximity to Toyota Plant, Caterpillar Plant, Port San Antonio, San Antonio Airport, and Future Navistar Supplier Park



San Antonio Preparedness

Customer Setup & Processing EDI Documents



San Antonio Preparedness

- Navistar is opening a new plant in San Antonio, Texas
 - **Plant Abbreviation – STX**
 - **Plant Code – 044**
 - **Ship to Code – STXM01**
- Suppliers will need to **create this plant as a customer to be compliant with Navistar's EDI Policy**
 - The documents and maps used by plant code 044 will be the same as all other Navistar truck locations
- Navistar expects that **all suppliers** will comply with EDI requirements, as described in Navistar's Terms and Conditions
- As existing suppliers to Navistar, the **supplier code format will not change** for our San Antonio facility
 - The supplier code that will be implemented 7 digits: 12345X#
 - 12345 will be your 5-digit supplier code
 - X code representing the supplier's ship from location

San Antonio Preparedness

- The documents that will need to be placed into production are as follows:
 - 820 – Version 4020
 - 824 – Version 3040
 - 830 – Version 4010
 - 856 – Version 3050
 - 861 – Version 3040
 - 862 – Version 2040
 - 864 – Version 3040
 - 997 – Any Version (Both In and Out Bound)

Navistar's ISA ID: 01:781495650

Navistar's VAN Service: Liaison

GS Level ID's by location:

San Antonio

Plant Code 044

GS ID 118133050

San Antonio Preparedness

- Plant Code 044 specifics:
 - SAN ANTONIO ASSEMBLY PLANT – San Antonio, TX

• DUNS
118133050

Ship To Code
STXM01

Plant Address
14607 South U.S. Hwy 281
San Antonio, TX 78221

Billing Address
PO Box 59007
Knoxville, TN 37950-9007

- General Questions about the Plant Opening
 - STXHelp@Navistar.com
- Question EDI set up:
 - Andrew.Sorensen@Navistar.com
 - Simba.Nyemba@Navistar.com
- Questions Customer set up Supply Chain Operations:
 - Sabina.Masoomi@Navistar.com

Important Dates



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EDI 830 Supplier Dates

- Suppliers must have *044 setup as a Customer* by **October 4th, 2021**
- EDI Transmission Date: **November 1st, 2021**
- MRD Date: **December 13th, 2021**

Ramp Up Plan



Production Volumes

- **Q Builds** starting in **December 2021**
- **SOP (March 2022):** *one shift per day* ramping up to *producing 52 units*
- **End of 1st Shift Ramp Up (May 2022):** *one shift per day* producing *52 units*
- **Ramp Up to 2nd Shift (TBD):** will *stabilize one shift per day* and move to *two shifts later in 2022* producing *104 units/day*

San Antonio Contract Setup



San Antonio Contracts

- If we **do not have a global contract** with your supplier, we will be **creating new contracts that are San Antonio specific**
 - These contracts will *begin with “X”*
- The contracts will be **created by the end of September**
 - *Adobe Sign documents will be sent out for signature* with the details of the new contract
- Please work with your Navistar Supply Manager to **communicate any information regarding logistics, part manufacturing, and part pick-up locations**
 - *This information is needed for the new contracts*

Lead Time Communication



Long Lead Times

- It is essential that we are aware of longer lead time parts that could affect our Pilot Builds, SOP, and pre-production testing
- Please email all Part Numbers with a lead time longer than 6 weeks to STXHelp@Navistar.com using the below formatting:

| Navistar Part Number | Lead Time |
|----------------------|-----------|
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